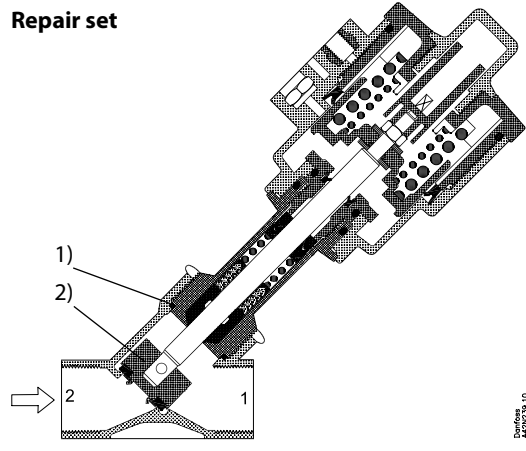


042R9316

From datasheet
IC.PD.400.F1

042R9316

Repair set

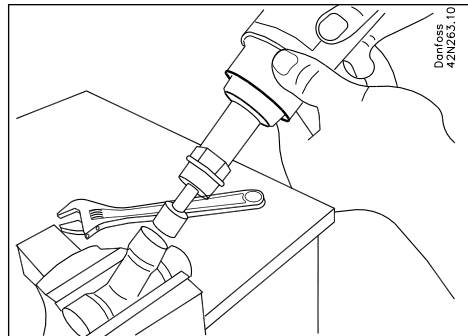
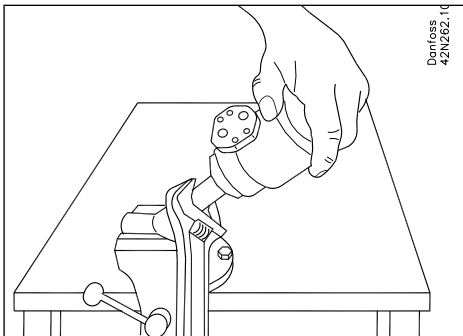


Con- nection	Dia- meter Control head [mm]	Material		Code no.
		2) Valve plate unit	1) Gasket	
G 3/8	40	PTFE	Graphite	042N4800
G 3/8	50	PTFE	Graphite	042N4801
G 1/2	40	PTFE	Graphite	042N4802
G 1/2	50	PTFE	Graphite	042N4803
G 3/4	50 - 63	PTFE	Graphite	042N4804
G 1	63	PTFE	Graphite	042N4805
G 1	90	PTFE	Graphite	042N4806
G1 1/4	90	PTFE	Graphite	042N4807
G1 1/2	90 - 110	PTFE	Graphite	042N4808
G 2	110	PTFE	Graphite	042N4809

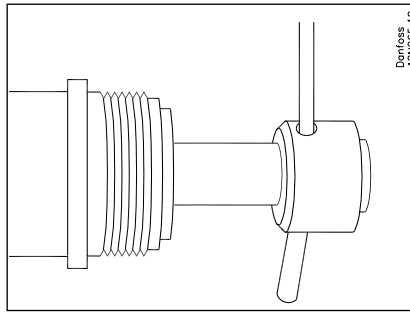
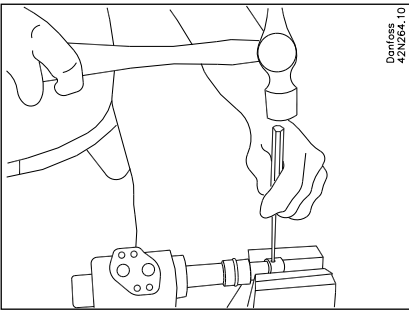
The repair set includes a valve plate (2) including the mounting pin and a gasket (1).

Tools to use: Vice, adjustable wrench, hammer, mandrel, chisel.

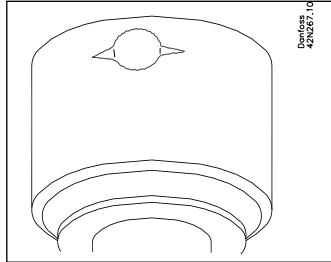
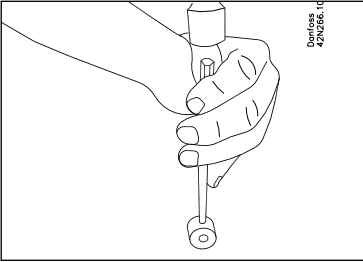
1. Fix the valve in a vice or similar and loosen and remove sleeve/ control top from the valve body by using an adjustable wrench or similar.



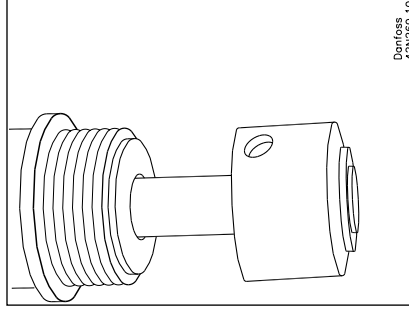
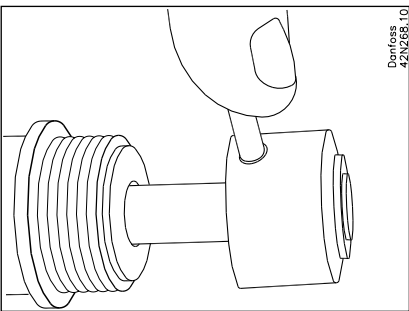
2. Fix the piston/plug in a vice or similar and remove the plug pin by hammering it out with a mandrel.



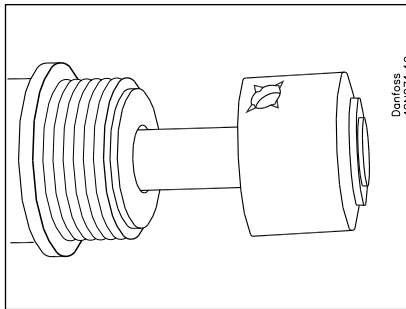
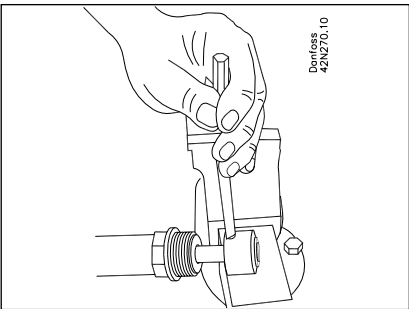
3. Replace the plug and plug pin with the new ones from the repair kit. Mark a cross with a hammer and a chisel over the hole for the plug pin. This will cause the plug pin not to fall/pass through the plug once the piston is fitted.



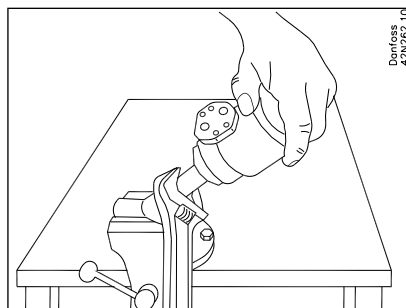
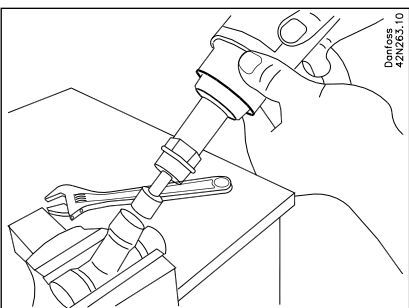
4. Fix the plug on piston, align the unmarked plug pin hole and fit the plug pin through the unmarked plug pin hole and piston hole until the pin is fixed.



5. Mark a cross with a hammer and a chisel over the unmarked hole for the plug pin so that the plug pin remains fixed in the piston/plug.



6. Assemble the valve in the opposite order.



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